

Fig. 1

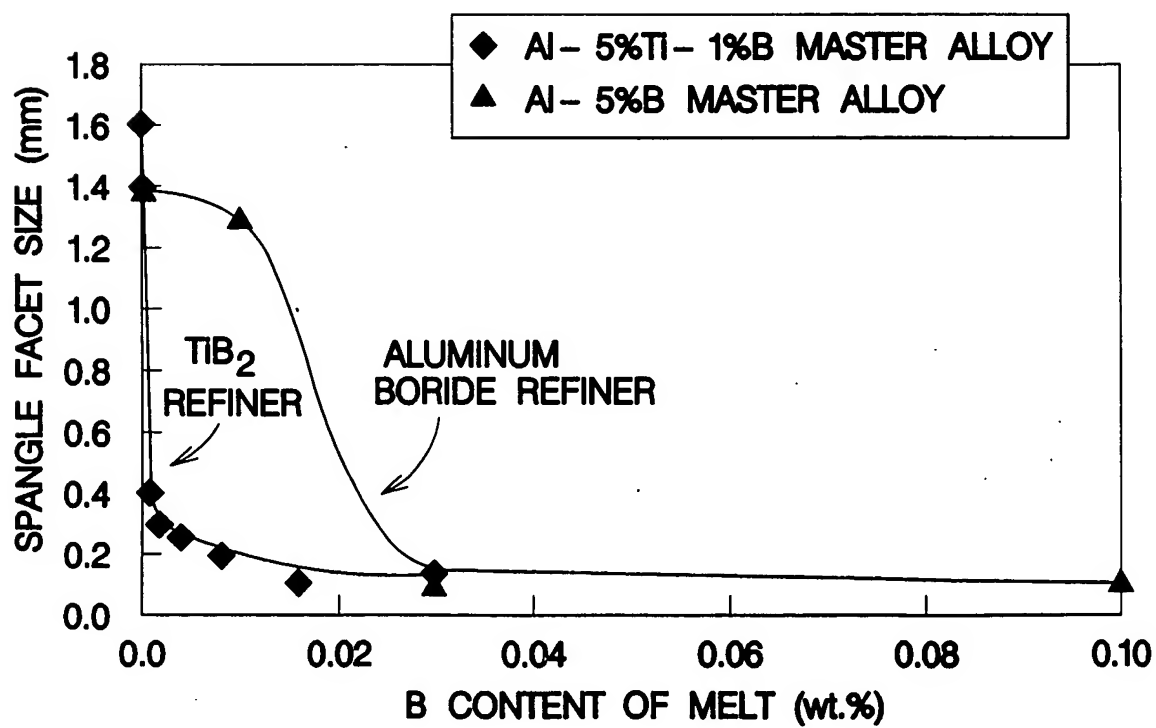


Fig. 2

Fig. 3

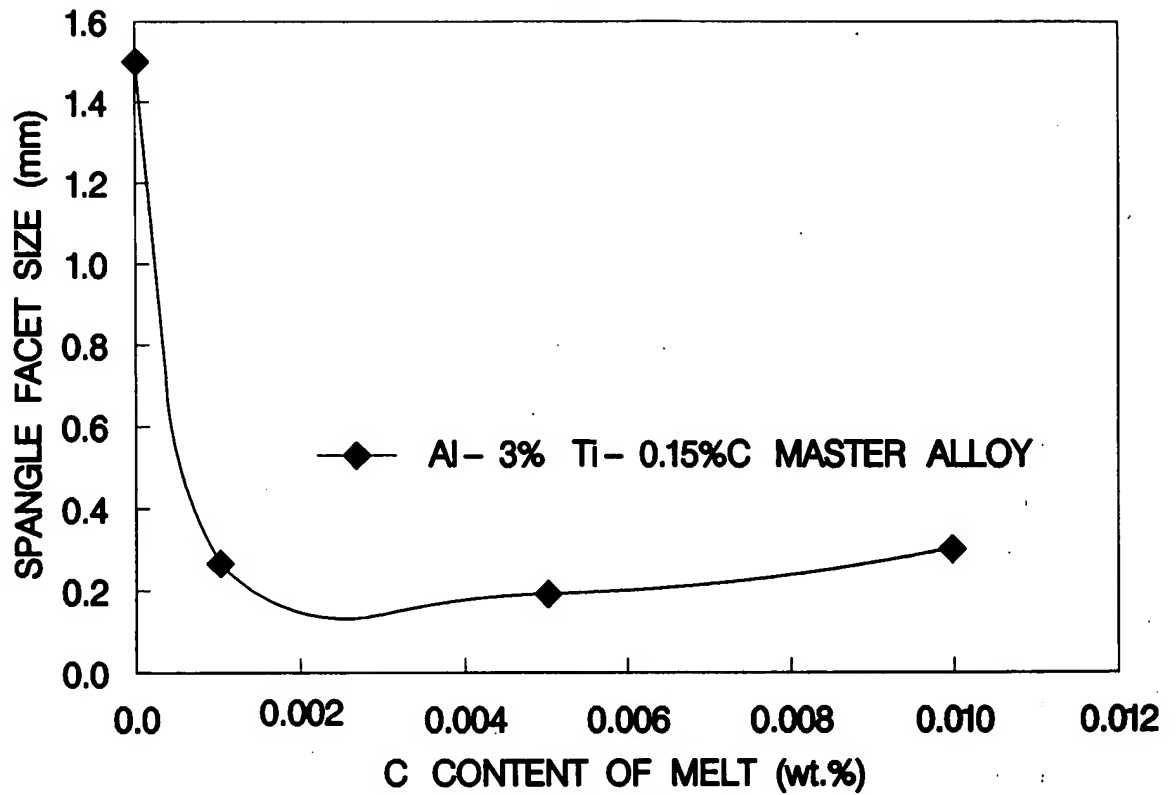
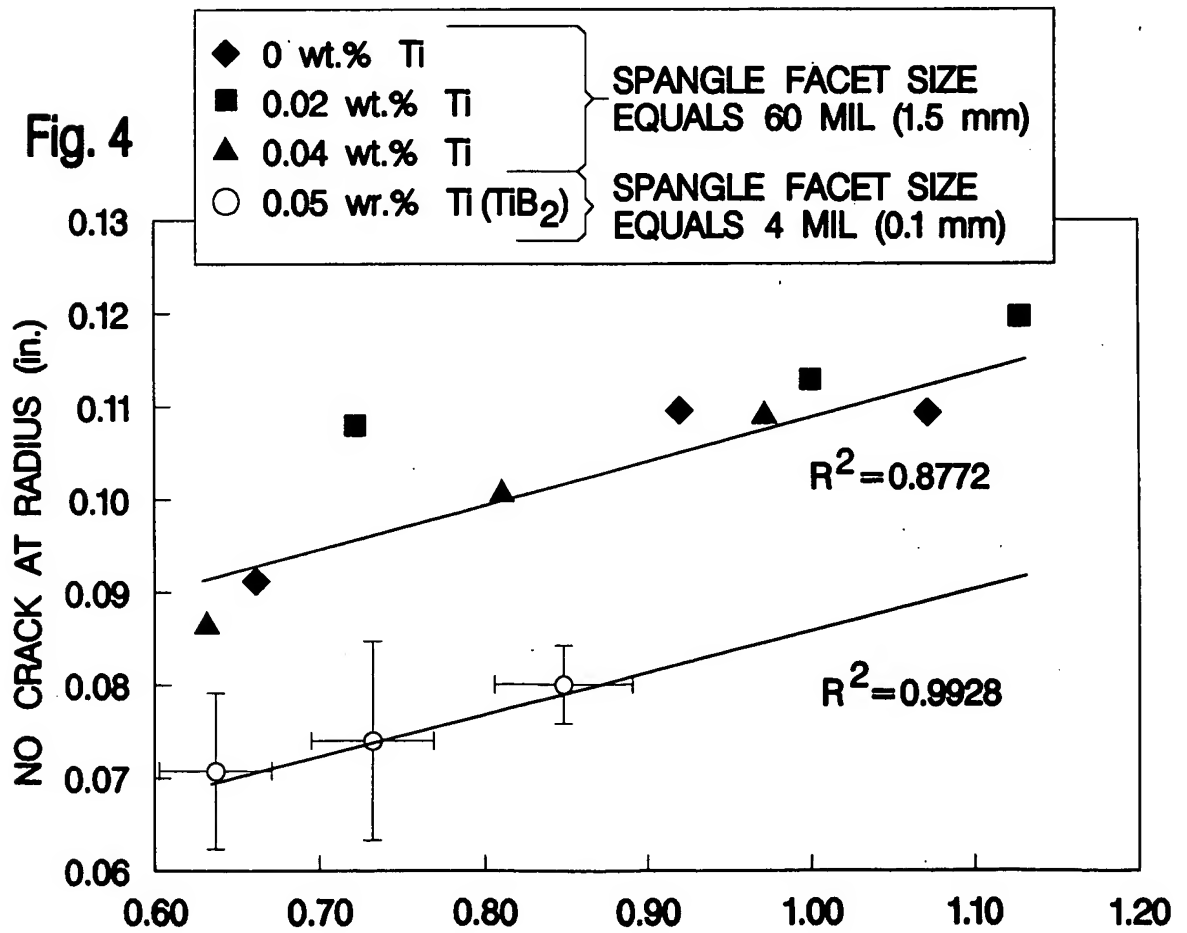


Fig. 4



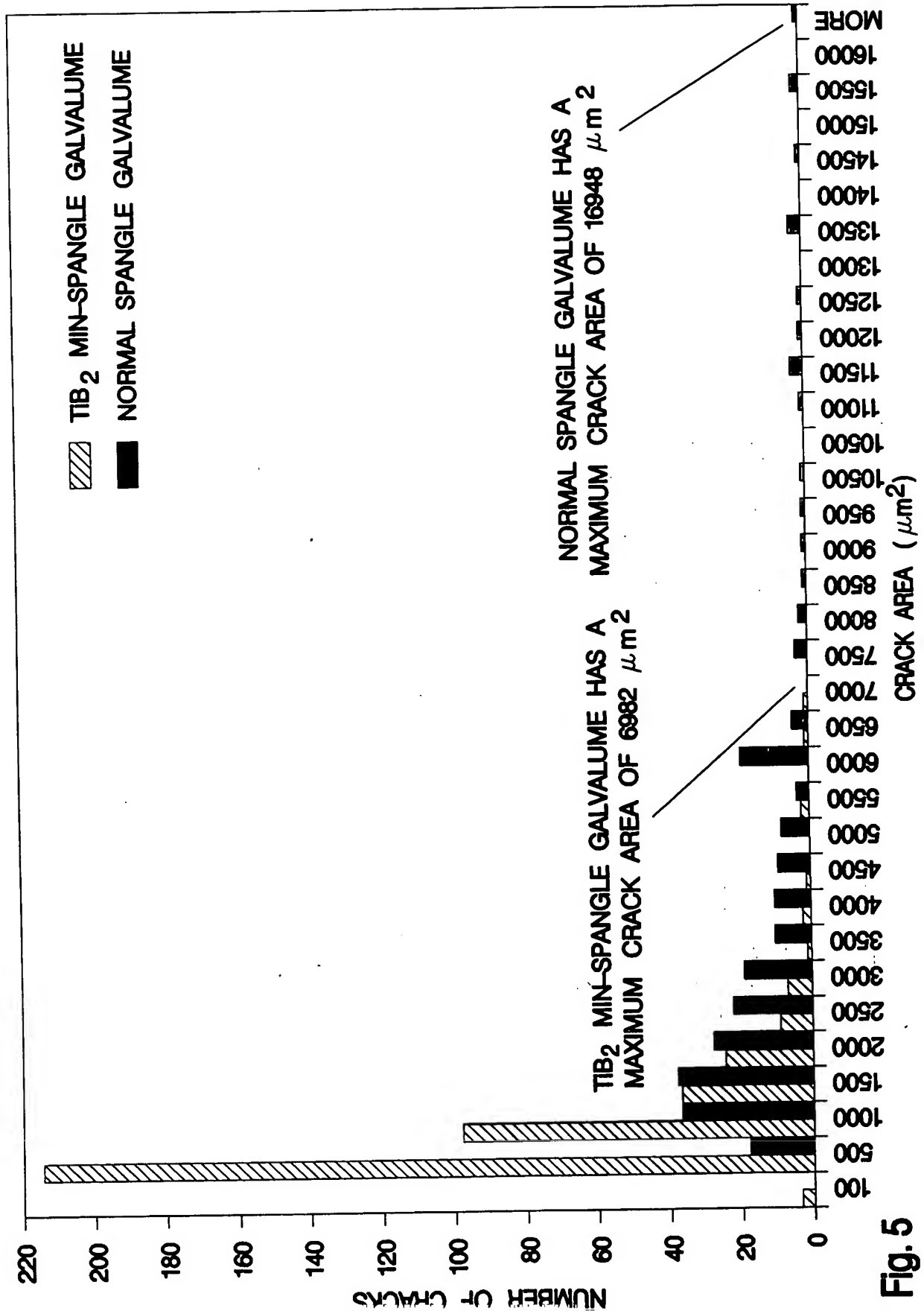


Fig. 5

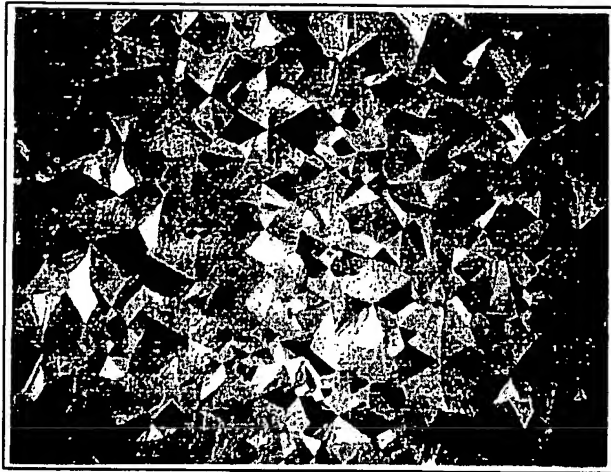


Fig. 6a
 NORMAL GALVALUME - NO TiB_2 ADDITION

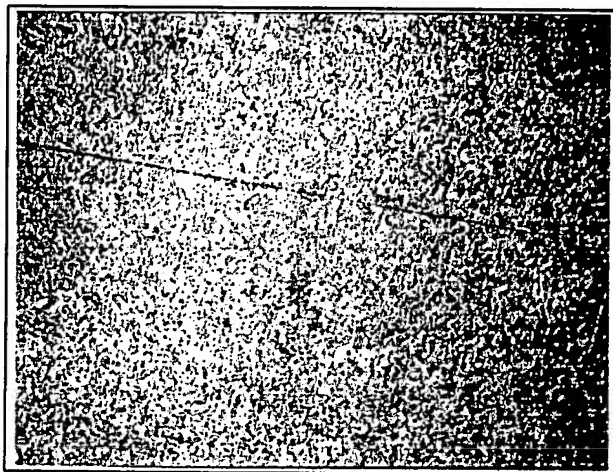


Fig. 6b
 MIN. SPANGLE GALVALUME - 0.02% Ti, 0.004% B

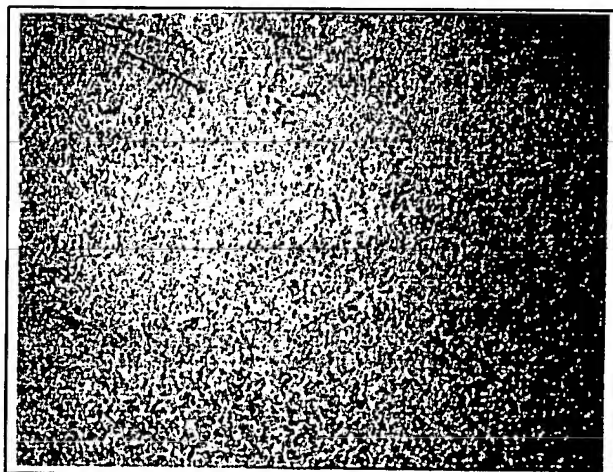


Fig. 6c

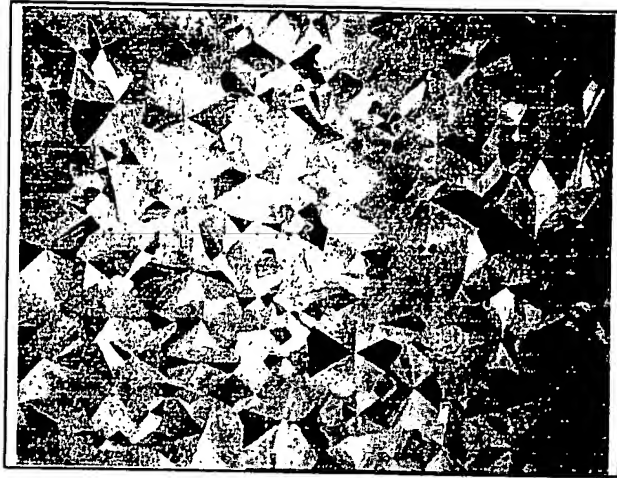


Fig. 7a

NORMAL GALVALUME - NO TI ADDITION

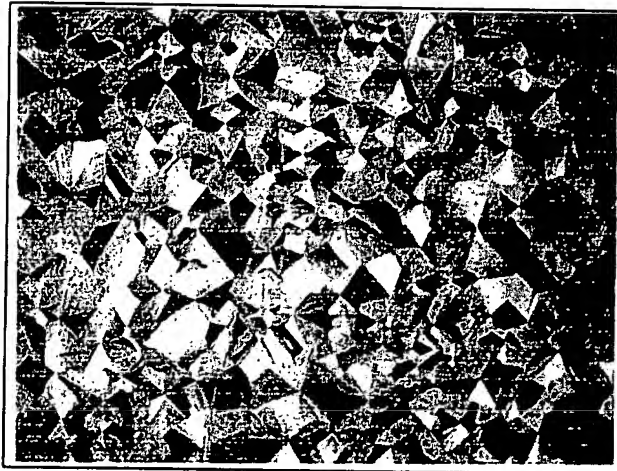


Fig. 7b

MIN. SPANGLE GALVALUME - 0.02% Ti, 0% B

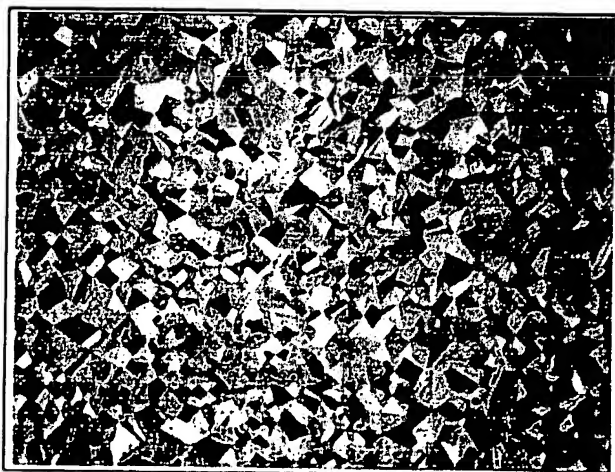


Fig. 7c

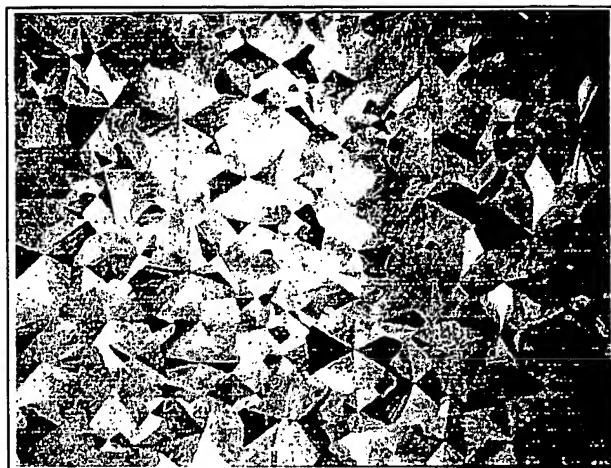


Fig. 8a

NORMAL GALVALUME - NO TIC ADDITION

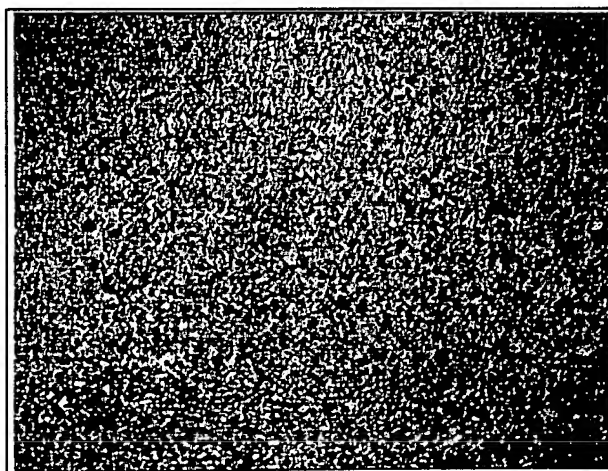


Fig. 8b

MIN. SPANGLE GALVALUME - 0.02% TI, 0.001% C

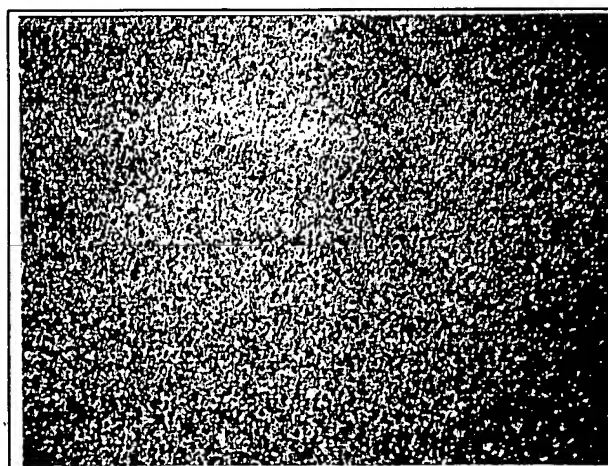


Fig. 8c

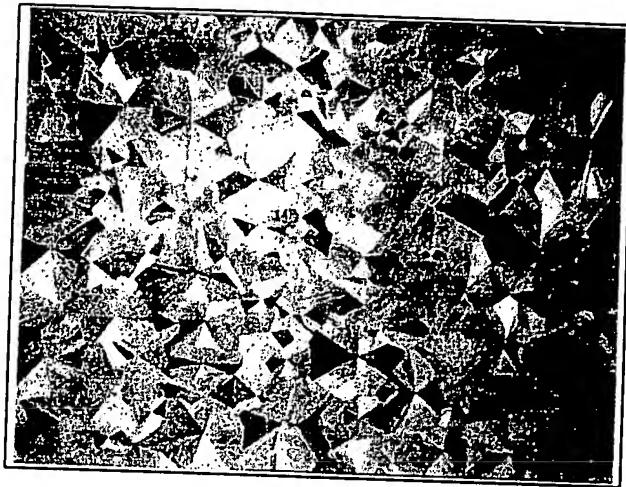


Fig. 9a

NORMAL GALVALUME - NO AlB_{12} / AlB_2 ADDITION

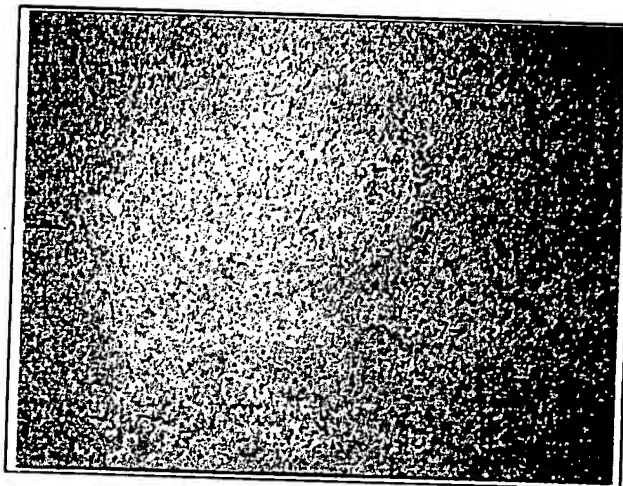


Fig. 9b

MIN. SPANGLE GALVALUME - 0% Ti, 0.03% B

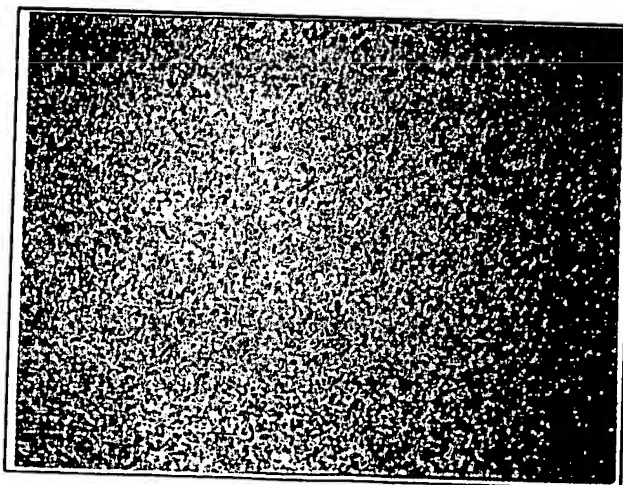


Fig. 9c